# **EXTERIOR ROLLING SHUTTERS**

SecuraMax RLL55X System

### PART 1 GENERAL

#### **1.01 SECTION INCLUDES**

A. This section shall include the furnishing of all plans, labor, materials, and services necessary for the installation of all Rolling Shutters covering exterior windows, doors or wall openings.

#### **1.02 RELATED SECTIONS**

A. Section 16300 - Wiring Devices, Wire & Cable: Electrical connection for motor operators.

### **1.03 SUBMITTALS**

- A. Submit under provisions of Section 01300 and Section 01600.
- B. Product Data: Submit manufacturer's data sheets on each product to be used, including operation and maintenance data.
- C. Shop Drawings: Indicate mounting configuration, electrical connections, access to operating mechanism, attachment and mounting to adjacent construction, rough dimensions and accessories.
- D. Samples: Manufacturer's available standard System colors/patterns and optional colors/patterns for selection by Architect.

### **1.04 QUALITY ASSURANCE**

- A. Installer Qualifications: Minimum 2 years documented experience in applications with similar scope and materials, or manufacturer trained installer.
- B. Regulatory Requirements:
  - 1. Unless specified otherwise, for exterior installations comply with wind load requirements of the project.
  - 2. Comply with all local and governing code requirements.
  - 3. Hold a pre-installation meeting to verify installation condition, sizes, wind load requirements, and manufacturer's instruction.
  - 4. Do not proceed with remaining work until material, details, workmanship, performance and color are approved by Architect.

#### 1.05 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
  - 1. Warranty
  - 2. Refer to manufacturer's standard warranty stated in the Terms and Conditions.

# PART 2 PRODUCTS

# 2.01 MANUFACTURERS

- A. Acceptable Manufacturer: Rollac Shutter of Texas, Inc.; 5331 W. Orange Street, Pearland, TX 77581. ASD. Toll Free Tel: 888-2-ROLLAC. Tel: 281-485-1911. Fax: 866-2-ROLLAC. Email: architects@rollac.com. Web: http://www.rollac.com.
- B. Requests for substitutions will be considered in accordance with provisions of Section 01600.

# 2.02 EXTERIOR ROLLING SHUTTER SYSTEM

- A. Roll-Up Shutters: Slat curtain coiled on overhead axle mounted in enclosed housing as manufactured by Rollac Rolling Shutter. Size, configuration, and mounting as indicated on drawings.
- B. SecuraMax RLL55X System. Hollow extruded aluminum profile using aluminum alloy 6005-T5 and 1.2 mm wall gauge. Available with End Retention System. Meets windstorm criteria of IBC/IRC, FBC, TDI, Miami Dade County, and large missile impact.
  - 1. Colors: As selected by Architect from standard and special colors.
  - 2. System Colors
    - a. Silk White
      - b. Texas Cream
    - c. Attica Beige
    - d. Medium Bronze
    - e. Silver
  - 3. Guide Rails:
    - a. Standard 3.0" end retention rail
    - b. Option 3.5" end retention rail
    - c. Color: Match System Color. if special curtain color chosen: best match
  - C. Base Slat: Aluminum extruded bottom bar using aluminum alloy 6063 T5. Color: Match System Color. if special curtain color chosen: best match
  - D. Automatic Operation (Choose)
    - a. Thermally protected tubular motor and switch, single phase, 120VAC-60HZ, max. 3.8 amps, UL listed.
    - b. Thermally protected tubular motor with manual override and switch, single phase, 120VAC-60HZ, max. 3.8 amps, UL listed.
    - c. Thermally protected tubular motor with remote control, single phase, 120VAC-60HZ, max. 3.8 amps, UL listed
    - d. Thermally protected tubular motor with remote control and manual override, single phase, 120VAC, max. 3.8 amps, UL listed.
  - A. Housing Assembly:
    - 1. Housing Assembly consisting of aluminum die cast end caps and roll formed housing with 0.040" gauge.

- 2. Housing shall follow style of 45 Degree.
- 3. Housing to host necessary mechanics and axle made of (Aluminum, Steel).
- 4. The entire housing shall (match manufacturer's recommendation on housing size for rail height, be of size: \_\_\_\_\_ (6" 14"))

# PART 3 EXECUTION

# 3.01 EXAMINATION

- A. Do not begin installation until substrates are within manufacturer's specified tolerances and have been prepared in accordance with manufacturer's instructions.
- B. If substrate preparation is the responsibility of another installer, do not proceed with Installation. Notify Architect of unsatisfactory preparation immediately.
- C Commencement of work is deemed as acceptance of installation conditions.

# 3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Adjust for proper operation.

### 3.03 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products and finishes before Substantial Completion.

# END OF SECTION